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The Methode Production System (MPS) encompasses the tools and methods we use to guide what we do, to assess our performance and to drive continuous improvement for the benefit of our customers, employees, shareholders, suppliers and the community.

We use the MPS tools to focus on the following key areas:

- Eliminating the “8 wastes”
- Equipment reliability
- In-Station-Process-Control
- Visual Factory
- Level Production (Volume and Mix)
- Just In Time

Additionally, Methode uses Six Sigma to continually reduce sources of variability to ensure that we improve our competitiveness and deliver the highest quality on time every time.